

HD Disc Base Dining Tables

Product Documentation



This document includes:

01 Assembly Instructions

Assembly Instructions

HD Disc Base Dining Tables

* These assembly instructions are applicable to all table sizes and models within the HD Disc Base Dining Table series.

Parts Included

*If your shipment does not contain all the parts listed below, please contact Stance Healthcare Customer Support via phone at 1.877.395.2623 or online at www.stancehealthcare.com/Contact. Stance Healthcare is not responsible for damages of any kind due to improper assembly.

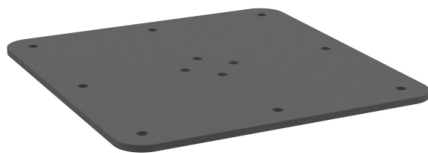
Table Top, 1X



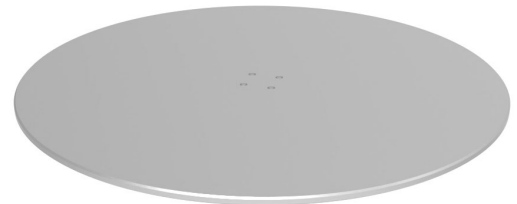
Column, 1X



Top Plate, 1X



Disc base, 1X



Hex Pin-in, 1x & Torx Pin-in bit, 1x



Hex Pin-in Screws , 8X



Pin-in Torx screws , 8X



Required Tools

Power drill

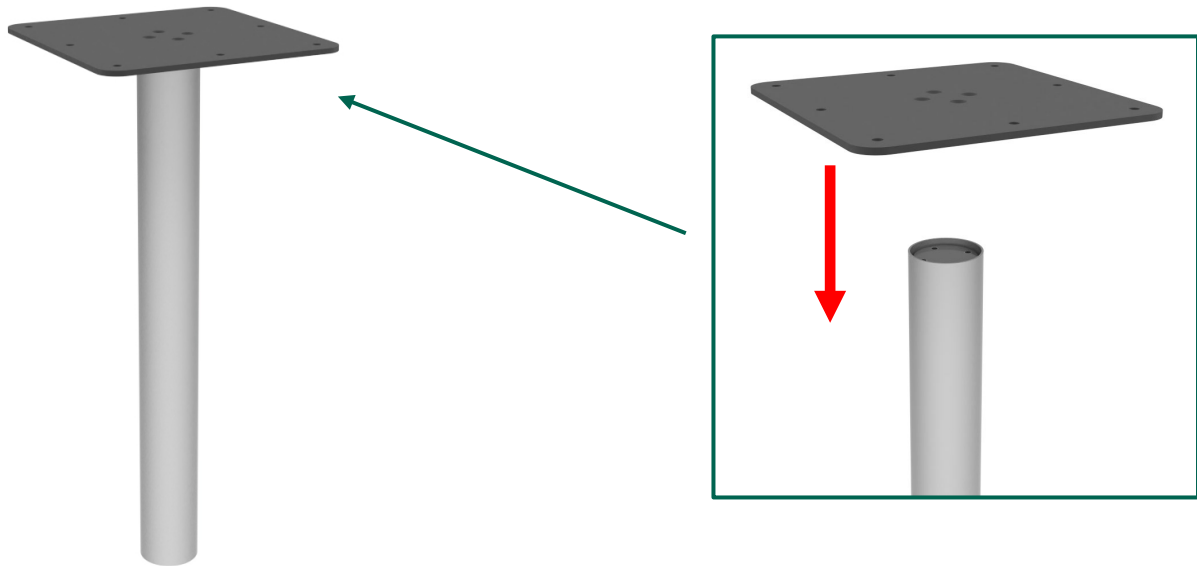


Assembly Instructions

HD Disc Base Dining Tables

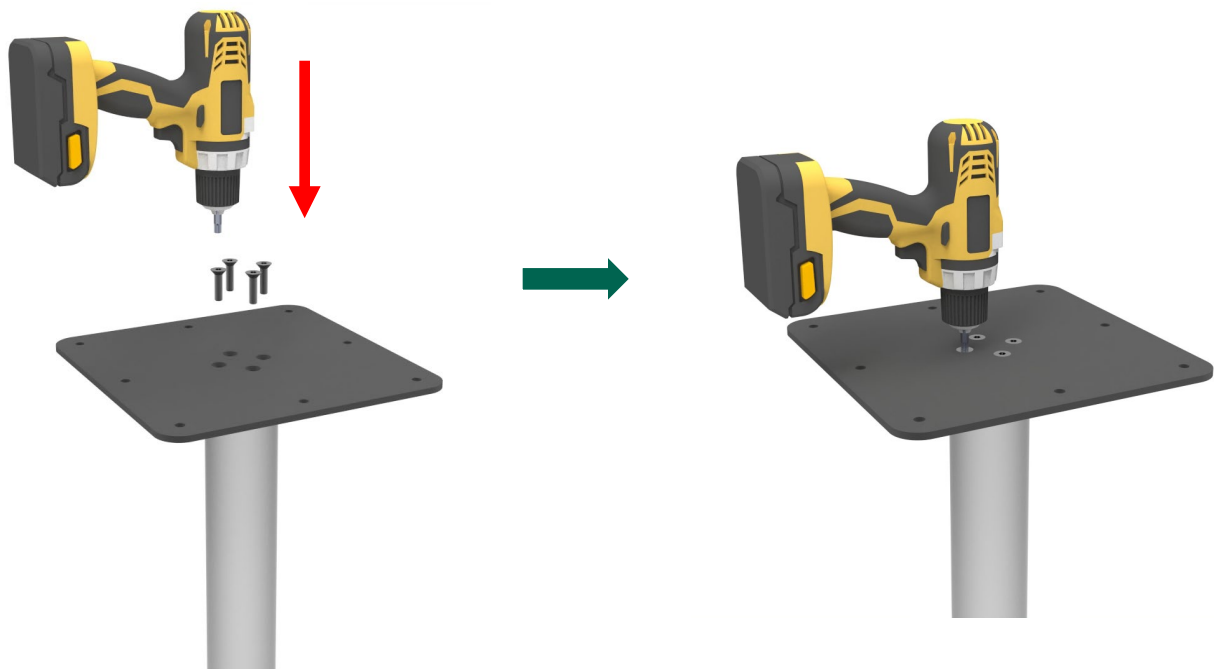
Step 1

Place the top plate onto the top of the column. Ensure the mounting holes are aligned.



Step 2

Attach the top plate to the column using the Torx Pin-in screws through the 4 designated mounting holes.

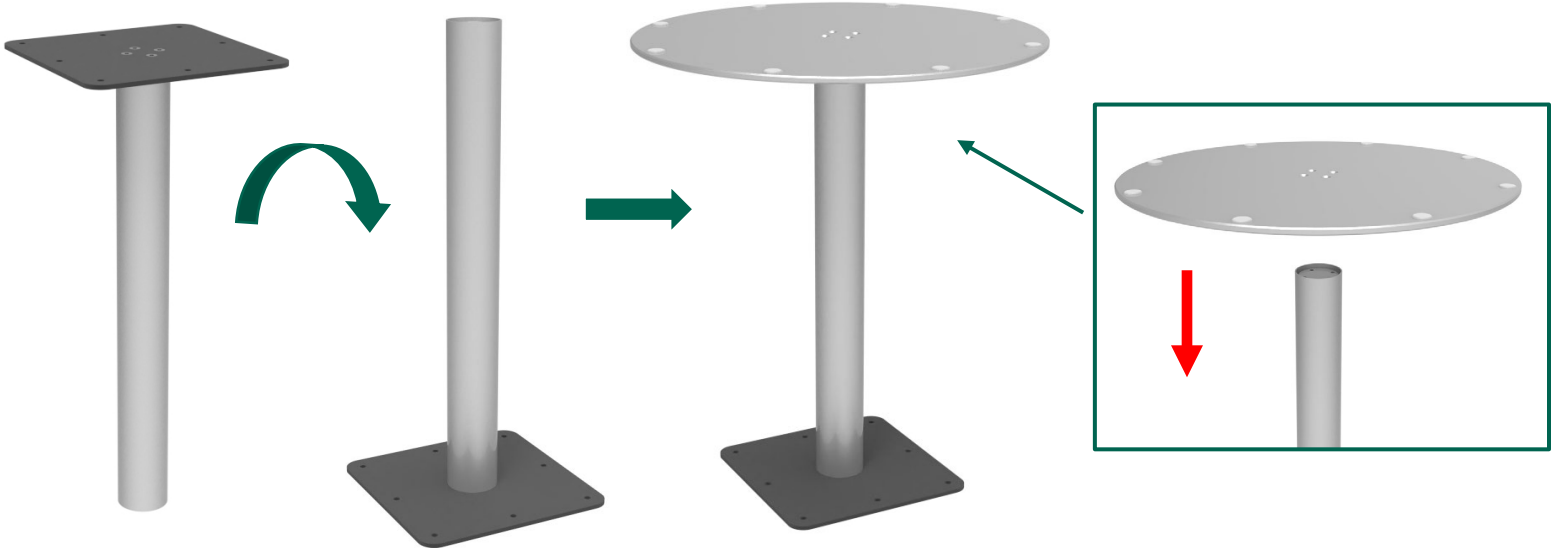


Assembly Instructions

HD Disc Base Dining Tables

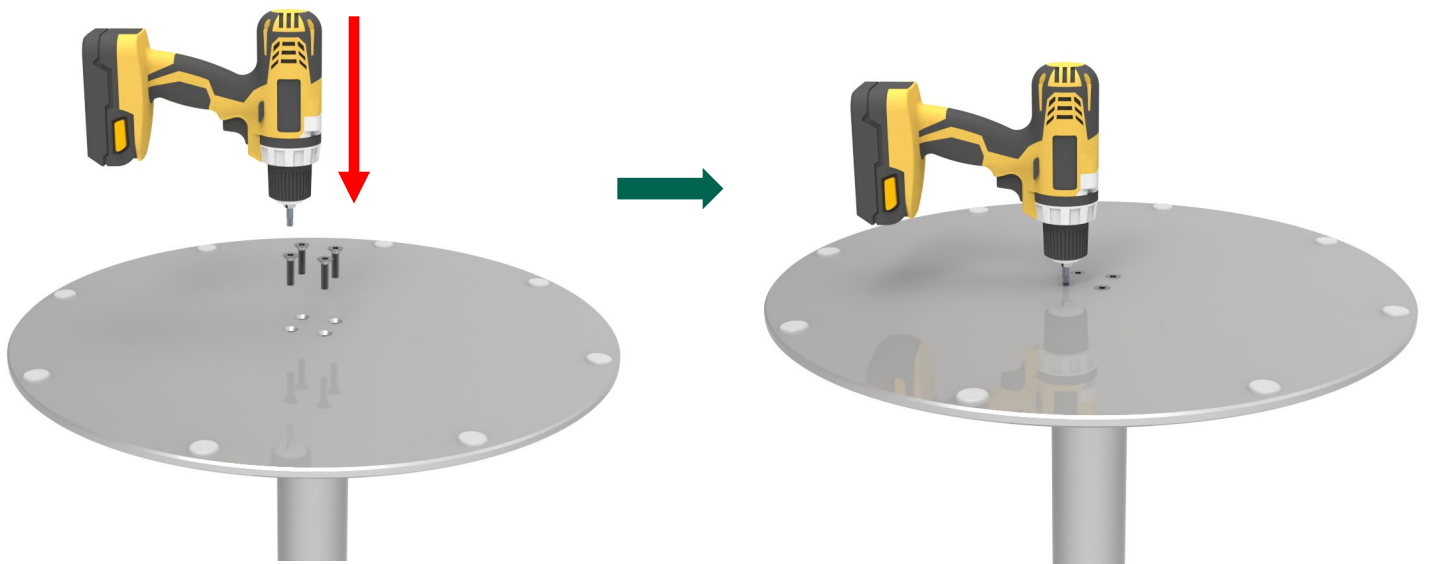
Step 3

Flip the column over so it is resting on the top plate. Place the disc base on the column. Ensure the mounting holes are aligned.



Step 4

Attach the disc base to the column using the Torx Pin-in screws through the 4 designated mounting holes.

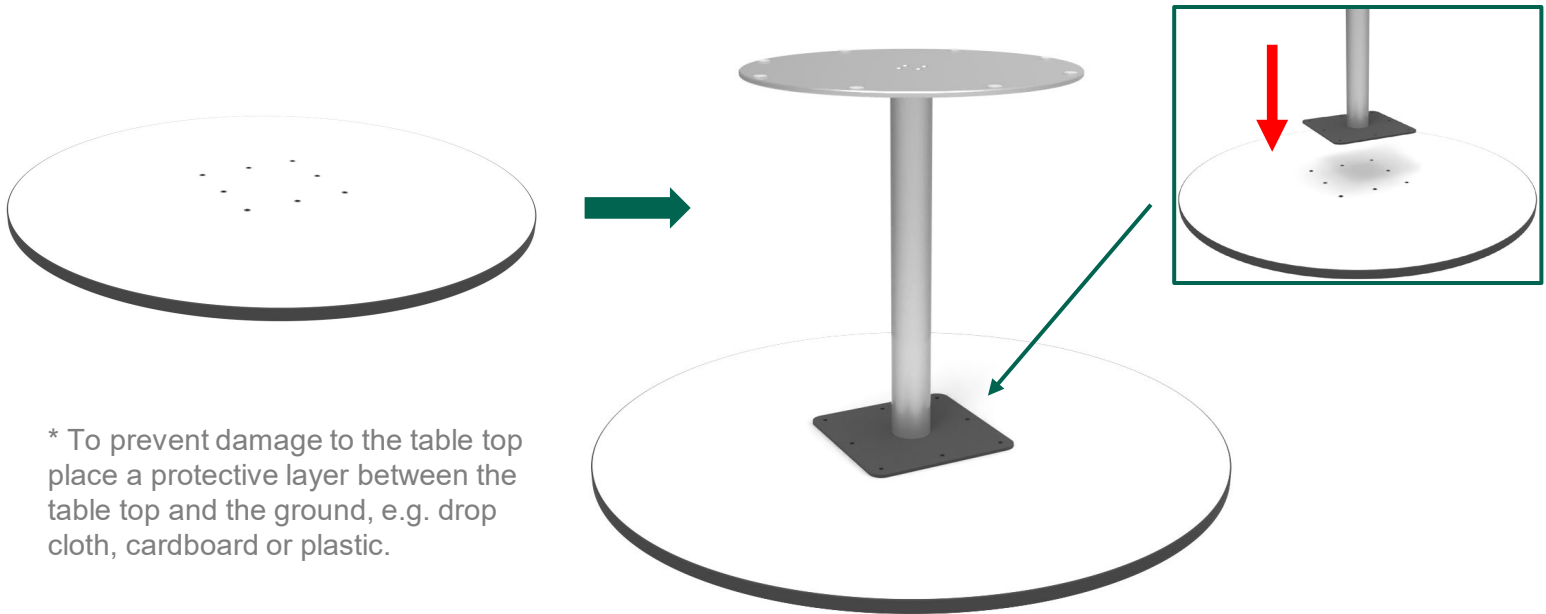


Assembly Instructions

HD Disc Base Dining Tables

Step 5

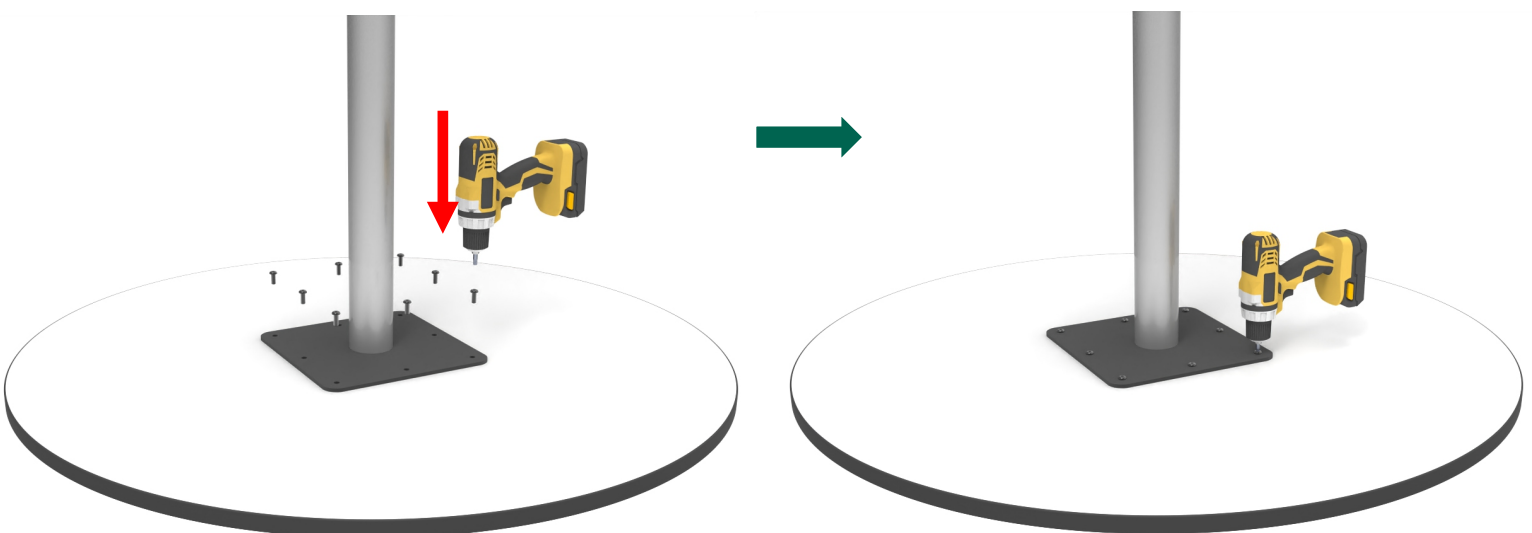
Place the table top face down. Place the column onto the table top and ensure the mounting holes are aligned.



* To prevent damage to the table top place a protective layer between the table top and the ground, e.g. drop cloth, cardboard or plastic.

Step 6

Attached the top plate to the table top using the Hex Pin-in screws in all 8 places.



Finish



Your assembly is now complete.

Disc Base Dining Tables

Product Documentation



This document includes:

01

End of life and Recovery options

Disassembly Instructions

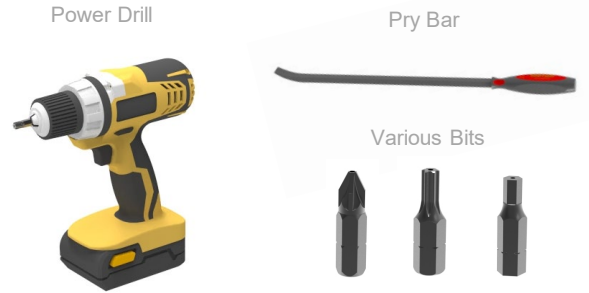
Disc Base Dining Tables

Time Required: Approximately 15 minutes

These instructions may be used to disassemble all disc base dining tables.

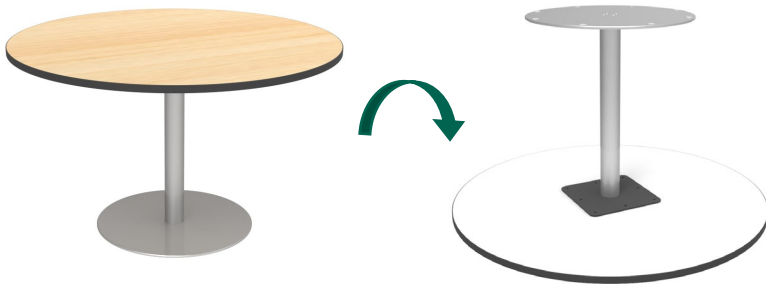


Tools Required



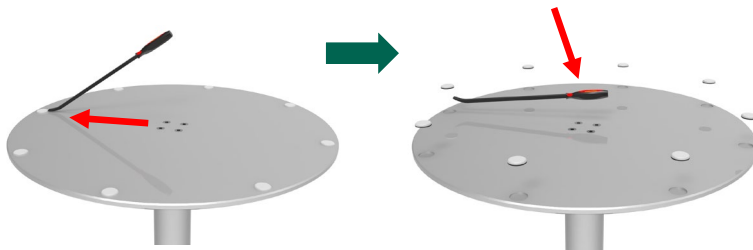
Step 1

Flip the table flat onto its top.



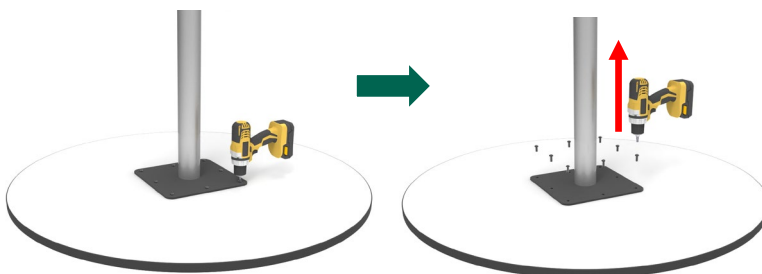
Step 2

Using a pry bar or flat head screwdriver remove all 8 glides on the bottom of the disc base.



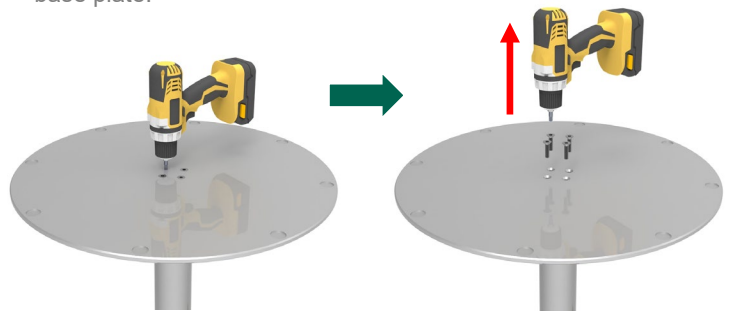
Step 3

Remove all 8 table top mounting screws.



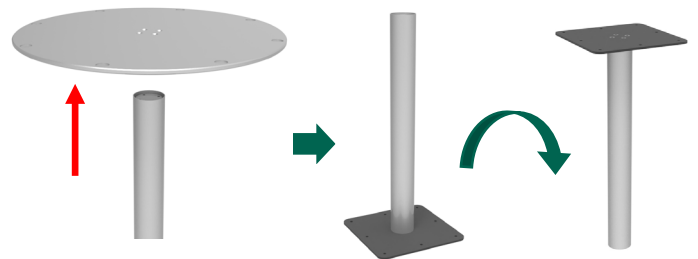
Step 4

Remove all 4 screws exposed on the bottom of the disc base plate.



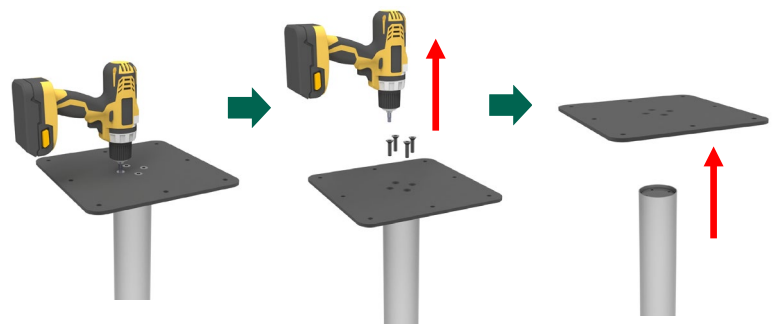
Step 5

With the disc base plate removed flip over the column to access screws securing the table top mounting plate to the column.



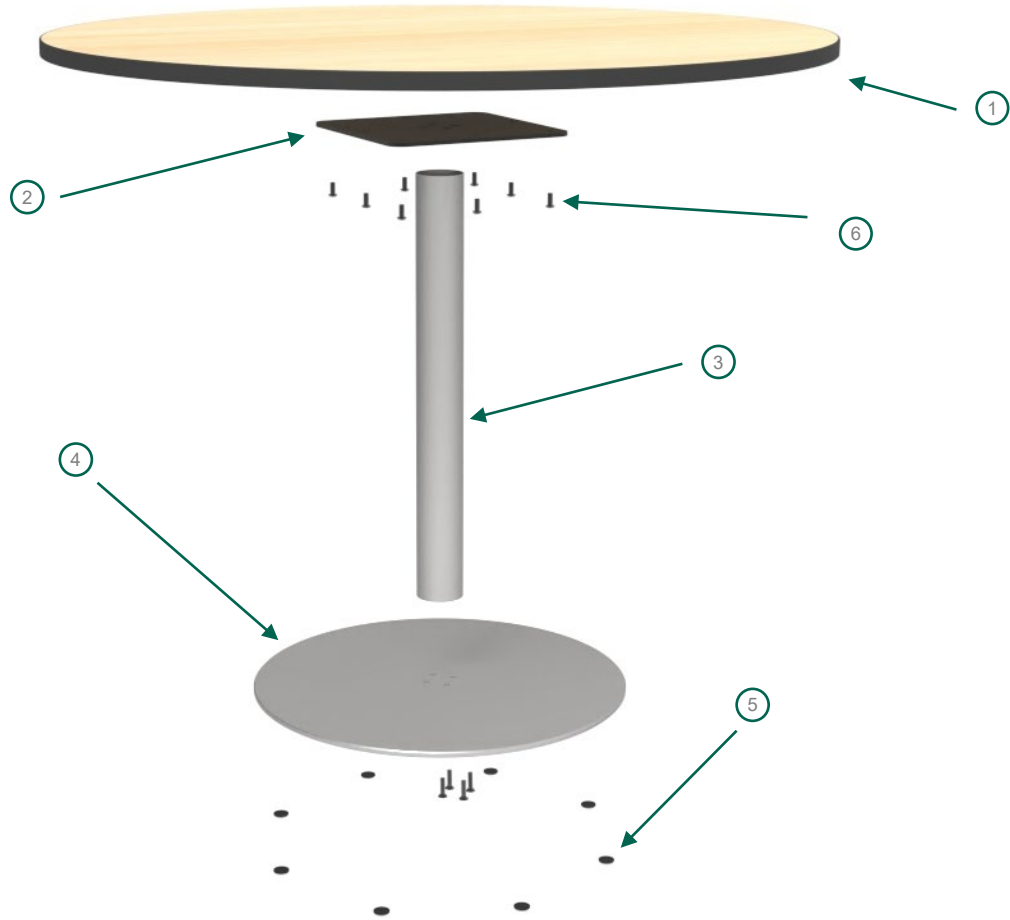
Step 6





Remove all 4 screws connecting the column to the table top mounting plate.



Material Breakdown

Disc Base Dining Tables



| Number | Quantity | Component | Material |
|--------|----------|--------------------------|---|
| 1 | 1 | Table Top | Particle Board and Laminate w/ PU edge |
| 2 | 1 | Table top mounting plate | Steel  |
| 3 | 1 | Column | Steel  |
| 4 | 1 | Disc base plate | Steel  |
| 5 | 8 | Glides | Nylon |
| 6 | Various | Various Fasteners | Steel  |

End of Life Recovery Options

Disc Base Dining Tables

| Identification of Materials | | Material Recovery Opportunities | | |
|---|---|--|-----------------------------------|---|
| Material | Example Components | Recycling Note | Higher Value Opportunity | Lower Value Opportunity |
| Please visit www.recyclingmarkets.net to find a recycling outlet nearest to you | | | | |
| Plastic | | | | |
| Nylon (PA) | Glide | Actively recycled into raw polymer by industrial plastic recyclers. It is important to note, however, that recycled plastic markets are highly variable and acceptance of a given material fluctuates based upon multiple factors (e.g. material type, quantity, presence of contaminants, markets for that material, etc). Recycling value is improved with greater quantities and accurate material identification (i.e. identified by base polymer, filler, and additive content) | Recycled PA Regrind | Mixed Thermoplastic Compression Molding |
| Polyurethane (PU) | Table top edge | | General Recycling, where accepted | |
| Metals - Ferrous (e.g. Steel, Iron) | | | | |
| Steel | Fasteners , Mounting plate, Column, Disc base | Actively recycled into raw ferrous metal ingot. Ferrous metals are easily separable from other materials through shredding and magnetic separation. Therefore, many metal recyclers will accept ferrous metals which contain small amounts of mixed materials (e.g. plastic, aluminum). | Recycled Steel Ingot | Off Grade Ferrous Ingot |
| Wood / Biobased Materials | | | | |
| Particle Board | Table top | Reuse is currently the best options for this material. As a low value option, the energy content can be reclaimed in a designated waste-to-energy facility equipped with proper pollution control technologies. | Not Actively Recycled (Currently) | Waste to Energy |
| Laminate | Table Top | | Not Actively Recycled (Currently) | Waste to Energy |